# **Experience Eastman Tour**





## Corporate Business Center

- Completed in early 2016; the newest building on the corporate campus
- 300,000 square feet
- · 5 stories high
- Accommodates up to 1,000 employees
- Features many sustainable design elements which utilize Eastman's high-performance and energy-efficient materials
- LEED® Gold Certified by the U.S. Green Building Council
- ENERGY STAR® certified



#### Eastman plant perimeter tour

#### Highlights include:

- Wastewater treatment plant which covers 15 acres, is designed to process 30 million gallons of wastewater daily, and provides 99.5% waste removal efficiency
- "The Island," which was Daniel Boone's starting point when he set out to blaze the Wilderness Trail, is now home home of Eastman's acetyl stream. It was cited as a National Historic Landmark in 1995.
- The beautiful South Holston River is critical to Eastman's manufacturing processes and a confirmed thriving habitat for wildlife communities.
- Learn how Eastman generates its power and optimizes the combined heat and power system to improve system efficiencies.
- Technology complex, technical services center, Eastman's medical department and more

#### **EASTMAN**

#### About Eastman

Eastman employs more than 14,000 people worldwide, approximately half of whom work at the Kingsport site. Eastman has offices, service centers and manufacturing plants all over the world — 129 sites in 38 countries.

# Eastman's corporate headquarters

- Home of the company's largest manufacturing site
- 4,000 acres of land in Kingsport
- The main plant site covers approximately 900 acres and has more than 550 buildings.
- The plant is like a city in itself. There are numerous manufacturing areas that produce over 1,200 products.
- There are 42 miles of railroads inside the main plant fence with 250 rail switches, and there are five locomotives operating inside the plant which spot an average of 2,800 railcars each week to be loaded or offloaded.

### Honors and awards









