





Levi Strauss & Co.'s Restricted Substance List

Colleen Kohlsaat July 10, 2008 GC3

Company Facts



- Founded 1853
- Brands: Levi's®, Dockers®, Signature by Levi Strauss & Co.TM
- \$4.4 billion
- 11,500 Employees
- Sell in over 110 countries
 - □ 60,000+ retail locations
 - 1500 brand-dedicated stores
- Supply Chain:
 - Over 750 suppliers
 - 55 countries
 - □ 315,000 workers



RSL Background



- Pre-2000: chemical approval process
- 2001: European RSL
 - Country regulatory restrictions
- 2002: Global RSL
 - Country regulatory restrictions
 - H&S/Toxicology data
 - Peer reviewed risk assessment process
- Systematic updates: 2004, 2006, & 2008









Restrictions & Scope



- List of Chemical Substances:
 - Prohibited from use
 - Limited concentration on end product
 - □ Phase-out (2008 version)
- Scope:
 - All direct suppliers, licensees, agents
 - All branded products, sundries, accessories, packaging



RSL Version 2008



- Metal restrictions enhanced
- Phthalates: prohibited for children's products
- Electrical parts & electronics
- REACH requirements
- Update of China requirements on formaldehyde & azo dyes
- Chemical Phase-Out List





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Chemical Phase-out List

- Supports Company's environmental vision
- Peer-reviewed ecotox risk assessment process
- Resulting Phase-Out List:
 - APEOs
 - Bisphenol-A
 - D4 Siloxane
 - PVC
 - Phthalates (prohibited for children's products)
- LS&CO. works with Suppliers to find alternatives
- Goal to prohibit the chemicals' use in near future



RSL Implementation



LS&CO.:

- Receive Compliance Agreements from Suppliers
- Supplier Training
- Assist Suppliers with chemical alternatives and RSL Compliance
- Product reviews at development stage
- Lab testing as needed

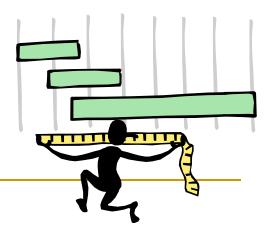
Suppliers:

- Sign & return Compliance Agreements
- Request training and more information from LS&CO.
- Educate internal staff & communicate to their suppliers
- Receive Compliance Agreements and Chemical Information Logs from their suppliers & submit to LS&CO.
- Replace unknown or noncompliant chemicals
- Validate compliance; perform lab testing as needed

Measuring Progress



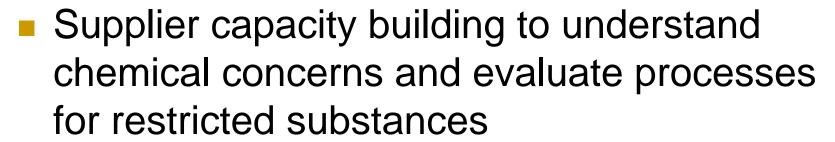
- Receipt of Compliance Agreements and chemical information
- Engagement with Suppliers (requests for training, facility visits)
- Engagement with Chemical Suppliers (RSL discussions and development of alternatives)
- Compliance confirmed via analytical lab testing
- Reduced product recalls



Impact of RSL



- Worker & consumer safety
- Ecosystem health



- Chemical suppliers develop alternatives
- Signals clear message to suppliers as others in industry communicate RSL requirements

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Challenges / Opportunities

- Licensees
- Unclear legal requirements
- Test Methods
- Subcontracting
- Lack of transparency

- Improving knowledge
- Growing collaboration



Thank You!

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